

ENDURANCE

WORKWEAR >>>>

QUALITY . SERVICE . RELIABILITY

Technical Specification -
D59 SABS APPROVED FLAME & ACID BOILER SUIT
Permit Number: 10301/16267

2018 EDITION 6

SANS 434:2011 EDITIONS 5

ITEM CODE: EDR04NB

JANUARY 2021

THIS IS A PRIVATE SPECIFICATION DOCUMENT. DETAILS CONTAINED HEREIN
ARE CONFIDENTIAL AND FOR REVIEW BY SANTON WORKWEAR EMPLOYEES
AND THE PURCHASER ONLY.

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TRADE SUPPLIER ONLY

GARMENT ILLUSTRATION



MANUFACTURING DETAILS

CUSTOMER	
GARMENT	SABS Approved Boilersuit
FRONT	Front Zip Closure. 2 Breast Pockets and Two Side Slant Pockets.
BACK	Plain
SLEEVES	Set in Sleeve with Elasticated Cuffs
COLLAR	2 Piece Split Collar
POCKETS	2 Breast Pockets and 2 Side Slant Pockets
BAR TACKS	ALL Pockets & Pocket Flaps, Side Slits & Zips
HEMS	Finished 15mm
SEAMS	Posted
ZIP	YKK Zip
TAPE	Flame Resistant Tape on Arms and Legs
FABRIC TYPE	D59 100% Cotton
WEIGHT	330GSM
LOCAL CONTENT %	

ENDURANCE SIZE CHART

1	2	3	4	5	6	7	8	9	10	11	12
Size designation ^a	Nominal measurements of finished garment										
	cm										
	Circumference of					Length of					Back width ^d
	Chest	Waist (extended) ^b	Seat	Plain and ruched cuff (extended) ^b	Bottoms	Back neck to waist	Outside leg	Inside leg	Set-in sleeves and raglan sleeves		
Long ^c									Short ^c		
77	94	80	92	27	42	48	102	78	47	13	36
82	99	85	97	27	44	49	104	79	47	13	38
87	104	90	102	27	46	50	106	80	48	13	40
92	109	95	107	28	48	51	108	81	48	14	42
97	114	100	112	28	50	52	110	82	49	14	44
102	119	105	117	28	50	53	110	82	49	14	46
107	124	110	122	29	50	54	111	82	50	15	48
112	129	115	127	29	50	55	111	82	50	15	50
117	134	120	132	29	51	56	111	81	51	15	52
122	139	125	137	30	51	57	111	81	51	16	54
127	144	130	142	30	51	57	111	80	52	16	56
132	149	135	147	30	51	57	111	80	52	16	58
137	154	140	152	31	52	57	112	80	53	17	60
142	159	145	157	31	52	58	112	80	53	17	62
147	164	150	162	31	52	58	113	80	54	17	64
152	169	155	167	32	52	58	113	80	54	18	66
157	174	160	172	32	52	58	113	80	54	18	68

^a Based, in accordance with SANS 1360-1, on the chest girth, in centimetres, of the intended wearer.

^b The relaxed measurement of ruched cuffs and waists shall be such that they are suitably ruched for comfort and safety.

^c Measured at the underarm seam.

^d Not applicable to raglan sleeves.

ALL GARMENTS MANUFACTURED BY ENDURANCE WORKWEAR MEET THE FOLLOWING STANDARDS:

SANS 434 - General protective clothing

SANS 1362 - Sewing threads

SANS 1387 - Fabrics

SANS 1822 - YKK zips (slide fasteners)

SANS 10188 - Standard methods of garment measurement

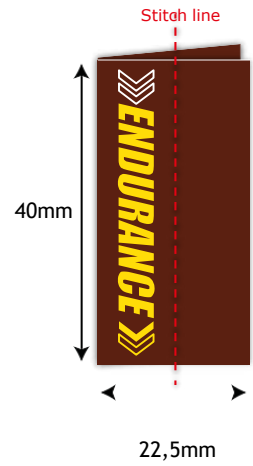
SANS 1360 - Sizing of garments

LABELS

Back Neck Label/Waist Label



Sidewinder Label



NOTES

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ISSUED BY	
ISSUE DATE	
QUOTE No.	
AMENDMENTS	