

ENDURANCE

WORKWEAR >>>>

QUALITY . SERVICE . RELIABILITY

Technical Specification -
NAVY BLUE FLAME RETARDANT/ACID RESISTANT DUSTCOAT
Permit Number: 10301/16267

2018 EDITION 6

SANS 434:2011 EDITIONS 5

ITEM CODE: EDR09NB

MAY 2023

THIS IS A PRIVATE SPECIFICATION DOCUMENT. DETAILS CONTAINED HEREIN
ARE CONFIDENTIAL AND FOR REVIEW BY SANTON WORKWEAR EMPLOYEES
AND THE PURCHASER ONLY.

BRANDS PROUDLY BROUGHT TO YOU BY SANTON WORKWEAR



TRADE SUPPLIER ONLY

GARMENT ILLUSTRATION



MANUFACTURING DETAILS

CUSTOMER	
GARMENT	Dustcoat
FRONT	Press Stud Closure. One Chest Pocket, Two Lower Pockets.
BACK	Back Slit for Comfort
SLEEVES	Set in long sleeve. Open Cuffs
COLLAR	3 piece split collar
POCKETS	One Chest Pocket, Two Lower Pockets.
BAR TACKS	ALL pockets & pocket flaps, side slits & zips
HEMS	Finished 15mm
SEAMS	Posted
ZIP	N/A
TAPE	50mm Silver Flame Retardant Tape on Arms
FABRIC TYPE	D59 Flame Retardant/Acid Resistant 100% Cotton
WEIGHT	330gsm
LOGO	Flame and Acid Logo on Right Arm

ENDURANCE SIZE CHART

SIZE DESIGNATION	NOMINAL MEASUREMENTS OF FINISHED GARMENT					
	IN CM					
	Chest circumfer- ence	Back length	Back width	Short sleeves	Long sleeves	Cuff circumference, plain & ruched (extended)
77	94	70	36	13	47	27
82	99	71	38	13	47	27
87	104	72	40	13	48	27
92	109	73	42	14	48	28
97	114	74	44	14	49	28
102	119	74,5	46	14	49	28
107	124	75	48	15	50	29
112	129	75,7	50	15	50	29
117	134	76	52	15	51	29
122	139	76,5	54	16	51	30
127	144	77	56	16	52	30
132	149	77,5	58	16	52	30
137	154	78	60	17	53	31
142	159	78,5	62	17	53	31
147	164	79	64	17	54	31
152	169	79,5	66	18	54	32
157	174	80	68	18	54	32

ALL GARMENTS MANUFACTURED BY ENDURANCE WORKWEAR MEET THE FOLLOWING STANDARDS:

SANS 434 - General protective clothing

SANS 1362 - Sewing threads

SANS 1387 - Fabrics

SANS 1822 - YKK zips (slide fasteners)

SANS 10188 - Standard methods of garment measurement

SANS 1360 - Sizing of garments

EN531 - Certified protective clothing for heat & flame

EN20471 - Retro-reflective assessment & flame spread properties

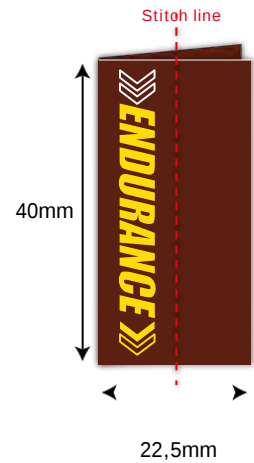
EN401 - Flame spread & heat resistance of reflective tape

LABELS

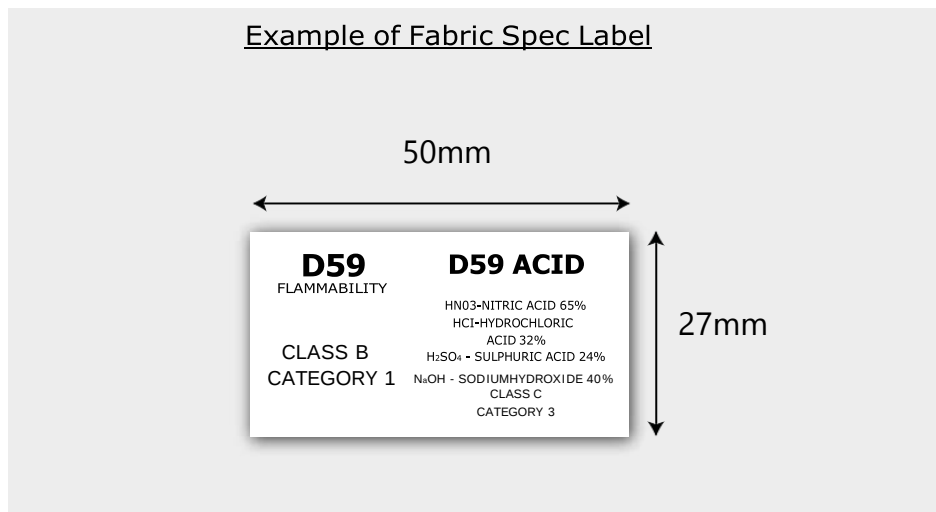
Back Neck Label/Waist Label



Sidewinder Label



Example of Fabric Spec Label



NOTES

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ISSUED BY	
ISSUE DATE	
QUOTE No.	
AMENDMENTS	